

SAFETY TRAINING

This template is designed as a safety check sheet that can be used as specific task or for initial job safety training with employee as part of your operations safety practices.

Feed Handling, Grinding and Storage

- _____ Cover all but the load box or chute on augers, whether stationary or portable.
- _____ Guard all chains, belts and shafts on auger power supply.
- _____ Ventilate silos thoroughly before entering and use a lifeline.
- _____ Maintain vertical face when unloading a pit silo to prevent collapse.
- _____ When working in bins/bunkers/hoppers use safety belts and lifelines attended by a helper at all times.
- _____ The supply and discharge of materials must be stopped whenever anyone enters the storage area.
- _____ If a jam occurs which cannot be cleared with a push stick, bring the machine to a zero mechanical state before attempting to clear it. OSHA requires a lock-out/tag-out program and specific training to be provided for businesses that have powered equipment.
- _____ Padlock disconnect switches for electrically operated machinery in the “off” position until repairs have been completed and guards reinstalled. When workers must enter storage areas, they should stay above the material at all times and should never stand on top of stored material.
- _____ Install/maintain proper guardrails on all overhead catwalks/runways around feed mills/storage facilities.